

Work Order ID 129608

129608

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February-19-15 11:57:59 AM

Item ID: D206-642-313 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates
 Start Date: 2/19/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/19/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	Q

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-313 CHG001								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B126704LH1

Work Order ID 129608

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129608

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Item ID: D206-642-313

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/19/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-313

Location: FG-083

PPP Rev: _____

(1x)

DAS
46
~~9-89~~

MAR 10 2015

140

0.00

140

QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

MCS 1503-10

15.3-10

Picklist Print

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Work Order ID: 129608

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Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

DAS
06
9-89

D206-642-351

Manufactured

No

110

Each

0.0000

1

1

**

126704

DAS
46
9-89

D206-642-351

Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH

D206-648-013

Manufactured

No

110

Each

9.0000

1

1

**

127607

DAS
46
9-89

D206-648-013

Ground Handling Wheel Modification

DAS
06
9-89

Location

Loc Qty

Loc Code

PKG013

9

115114

5

121960

4

D2932-1

Manufactured

No

110

Each

7.0000

1

1

**

DAS
27
8-89

D2932-1

206 Saddle Left Side

FEB 23 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

ST392

4

114490

4

ST396

2

121771

2

ST403

1

125650

1

DAS
28
9-89

Picklist Print

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Page 2

Work Order ID: 129608

129608

Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D2933-1

Manufactured No

110 Each

7.0000

1 1

D2933-1

206 Saddle Left

**

DAS

27

9-89

DAS

28

9-89

FEB 23 2015

Location

Loc Qty

Loc Code

ST389

4

114491

4

ST396

3

121863

2

125651

1

D2938-1

Manufactured No

110 Each

9.0000

1 1

D2938-1

206 Saddle Left Side

**

DAS

27

9-89

DAS

28

9-89

FEB 23 2015

Location

Loc Qty

Loc Code

ST390

6

114492

6

ST395

2

120542

1

123733

1

ST403

1

125652

1

D2939-1

Manufactured No

110 Each

8.0000

1 1

D2939-1

206 Saddle Left Side

**

DAS

27

9-89

DAS

28

9-89

FEB 23 2015

Location

Loc Qty

Loc Code

ST391

4

114494

4

ST395

3

122916

3

ST403

1

125653

1

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Work Order ID: 129608

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Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

849.0000

8

8

AN3-41A

Bolt

DAS

27

9-89

FEB 23 2015

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

794

123355

794

ST347

35

123355

35

D2652

Manufactured

No

110

Each

620.0000

16

16

D2652

Bushing

DAS

27

9-89

FEB 23 2015

Location

Loc Qty

Loc Code

FG

45

31985

45

ST012a

575

123711

32

124422

103

128778

133

128942

307

DAS

28

9-89

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Work Order ID: 129608

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Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,274.000

8

8

MS21042L3

Nut

FEB 23 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

996

M131317

996

ST305

858

112385

7

113537

15

116549

22

M131264

814

DAS
28
9-89

NAS1149D0363J

Purchased

No

110

Each

1,036.000

8

8

NAS1149D0363J

Washer

FEB 23 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

577

m130799

577

FP001

33

113288

14

m126319

19

GA

426

m128429

426

DAS
28
9-89

AN5-10A

Purchased

No

110

Each

61.0000

4

4

AN5-10A

BOLT

FEB 23 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

10

M131305

10

DAS
28
9-89

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Work Order ID: 129608

129608

Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

AN5-12A

Purchased

No

110

Each

14.0000

4

4

AN5-12A

Bolt

DAS
86
9-89

**

DAS
27

9-89

FEB 23 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST338

14

M128606

14

AN5-11A

Purchased

No

110

Each

185.0000

8

8

AN5-11A

BOLT

DAS
86
9-89

**

DAS
27

9-89

FEB 23 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST299A

185

M126105

185

NAS1149D0563J

Purchased

No

110

Each

1,373.000

8

8

NAS1149D0563.I

Washer

DAS
86
9-89

**

DAS
27

9-89

FEB 23 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

87

113524

3

118206

2

m130799

82

ST269

156

m128257

156

ST271

1000

m131026

1000

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Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

AN4-6A

Purchased

No

110

Each

1,945.000

12

12

AN4-6A

BOLT

DAS

27

9-89

FEB 23 2015

DAS

28

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

ST325A

1794

16067

2

M126317

4

M128634

100

M130716

88

M131153

1600

12

ST345

8

M128403

8

NAS1149D0463J

Purchased

No

110

Each

2,680.000

24

24

NAS1149D0463J

WASHER

DAS

27

FEB 23 2015

DAS

28

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1151

M129390

1151

ST269

724

M130799

724

24

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Work Order ID: 129608

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Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,487.000

12

12

DAS

27

FEB 23 2015

MS21042L4

Locknut

**

DAS

28

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

1198

m130799

114

m131340

1084

ST305

543

426

426

m128300

8

m128798

8

m130922

101

m131618

12

D3407-043

Manufactured

No

110

Each

13.0000

1

1

DAS

27

FEB 23 2015

D3407-043

Tow Ring

**

Location

Loc Qty

Loc Code

st530

7

120517

7

ST532

6

114527

6

DAS
06
9-89

DAS
28
9-89

Picklist Print

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Work Order ID: 129608

129608

Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

125.0000

1

1

D3456-1

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

68

121045

68

ST051A

50

128456

50

**

DAS
27
9-89
FEB 23 2015
DAS
28
9-89

D3457-1

Manufactured No

110

Each

44.0000

2

2

D3457-1

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

34

121777

10

127393

24

**

DAS
27
9-89
FEB 23 2015
DAS
28
9-89

MS21043-4

Purchased No

110

Each

861.0000

1

1

MS21043-4

Nut

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

490

m128798

490

ST304

331

m128798

297

m128816

34

**

DAS
27
9-89
FEB 23 2015
DAS
28
9-89

Picklist Print

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Work Order ID: 129608

129608

Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

AN4C5A

Purchased

No

110

Each

62.0000

1

1

AN4C5A

Bolt

DAS
27
9-89

**

DAS
27
9-89
FEB 23 2015

Location

Loc Qty

Loc Code

DAS

FP001

17

28

M128403

17

9-89

ST345

45

M130466

45

DAS

27

9-89

NAS1149C0463R

Purchased

No

110

Each

407.0000

1

1

NAS1149C0463R

Washer

**

DAS
27
9-89
FEB 23 2015

Location

Loc Qty

Loc Code

DAS

FP001

98

28

m127306

98

9-89

ST271

309

m128401

309

D3413-1

Manufactured

No

110

Each

42.0000

1

1

D3413-1

O-Ring

**

DAS
27
9-89
FEB 23 2015

Location

Loc Qty

Loc Code

DAS

FP001

5

28

121783

5

9-89

st530

37

110715

9

114489

4

125157

12

127411

12

Picklist Print

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Work Order ID: 129608

129608

Parent Item: D206-642-313

D206-642-313

Parent Item Name: Skidtube LH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D2712 Manufactured No 110 Each 413.0000 10 10

D2712

Set Screw

DAS

27

9-89

DAS

28

9-89

FEB 23 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

FG 55
29962 55
ST009 108
121858 4
124450 104
ST012a 250
127910 250

D2934

Manufactured No

110 Each 45.0000 2 2

D2934

Saddle Spacer

DAS

27

9-89

DAS

28

9-89

FEB 23 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

FG 6
31929 6
ST025A 39
121765 25
123631 14

D2935

Manufactured No

110 Each 62.0000 2 2

D2935

Saddle Spacer

DAS

27

9-89

DAS

28

9-89

FEB 23 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

FG 6
31793 6
ST014 21
120514 21
ST025A 35
121970 35

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Shop Packet Print

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Ref

DAS
66
9-03

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: **Q**
Date: 13.08.12

DART AEROSPACE USA, INC.**IIN-D206-642**

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ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN980C10L)
54C							9	9		MS21042-3	NUT

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE
⁽²⁾ CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: **Q**
Date: 13.08.12